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Reprint
RBW1205G00332-3G
Job Sheet 179102



5613

Part No: RBW1205G00332-3G Job Qty: 1 ea

Part Name: Main Gear Box Oil Draining Hose



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/13/18

Job Tracking No:

Due Date: 8/6/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1205G00332-3G Rev 6 IPP Rev A 18.02.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/6/18	8/6/18	0.00	0.00	Start Up Small Fab-4		<i>MCL</i>
100	Small Fab	1 pcs	8/6/18	8/6/18	0.00	1.33	Small Fab-9		<i>MCL DAS</i>
110	QC	1 pcs	8/6/18	8/6/18	0.00	0.00	QC5		<i>38</i>
130	Packaging	1 pcs	8/6/18	8/6/18	0.00	0.00	Packaging3-2		<i>MCL 9-89</i>
140	QC21-FG	1 Ea	8/6/18	8/6/18	0.00	0.00	QC21		<i>SEP 7 1993</i>

Part Op 100 - 1-Cut 9657k135 (-25) spring to 0.5" as per work order deviation 2-Assemble as per DWG sheet 1.
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1315	Crimp Hose Clamp 9/16"	1 pcs (1 ea)	90-Start up Operation	<i>5038400</i>
2619	Spring Rnd 3/4" (Century Spring)	1 Ea (1 ea)	90-Start up Operation	<i>5075045</i>
4464T123	O-Ring 9/16 Od X 1/16 Cross	1 Ea (1 ea)	90-Start up Operation	<i>5048577</i>
91665A350	Retaining Ring, 7/16" Shaft	1 Ea (1 ea)	90-Start up Operation	<i>5046064</i>
K010-0608	Hose Ø1/2 OD x Ø3/8 ID	6 ft (6 ea)	90-Start up Operation	<i>5055179</i>
RBW1205G00332-3G-01	Cap	1 Ea (1 ea)	90-Start up Operation	<i>5061879</i>
RBW1205G00332-3G-03	Quill	1 Ea (1 ea)	90-Start up Operation	<i>5058116</i>
RBW1205G00332-3G-17	Sleeve	1 Ea (1 ea)	90-Start up Operation	<i>5059218</i>
RBW1205G00332-3G-19	Barb	1 Ea (1 ea)	90-Start up Operation	<i>5110398</i>
RBW1205G00332-3G-21	Valve	1 Ea (1 ea)	90-Start up Operation	<i>5059108</i>
RBW1205G00332-3G-23	Screw (Modified B/O)	2 Ea (2 ea)	90-Start up Operation	<i>5112421</i>
RBW1205G00332-3G-24	End Cap	1 Ea (1 ea)	90-Start up Operation	<i>5062111</i>
9657K135	Spring	1 Ea (1 ea)	90-Start up Operation	<i>5047612</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	1315	1	52	0
	2619	1	47	0
	4464T123	1	45	0
	91665A350	1	30	0
	9657K135	1	19	0
	K010-0608	6	311	0
	RBW1205G00332-3G-01	1	4	0
	RBW1205G00332-3G-03	1	1	0



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Container No: S112809



Part: RBW1205G00332-3G

Job No: 179102

Serial No/Batch: S112809

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 09/24/18

RBW1205G00332-3G-17	1	1	0
RBW1205G00332-3G-19	1	19	0
RBW1205G00332-3G-21	1	1	0
RBW1205G00332-3G-23	2	0	0
RBW1205G00332-3G-24	1	4	0

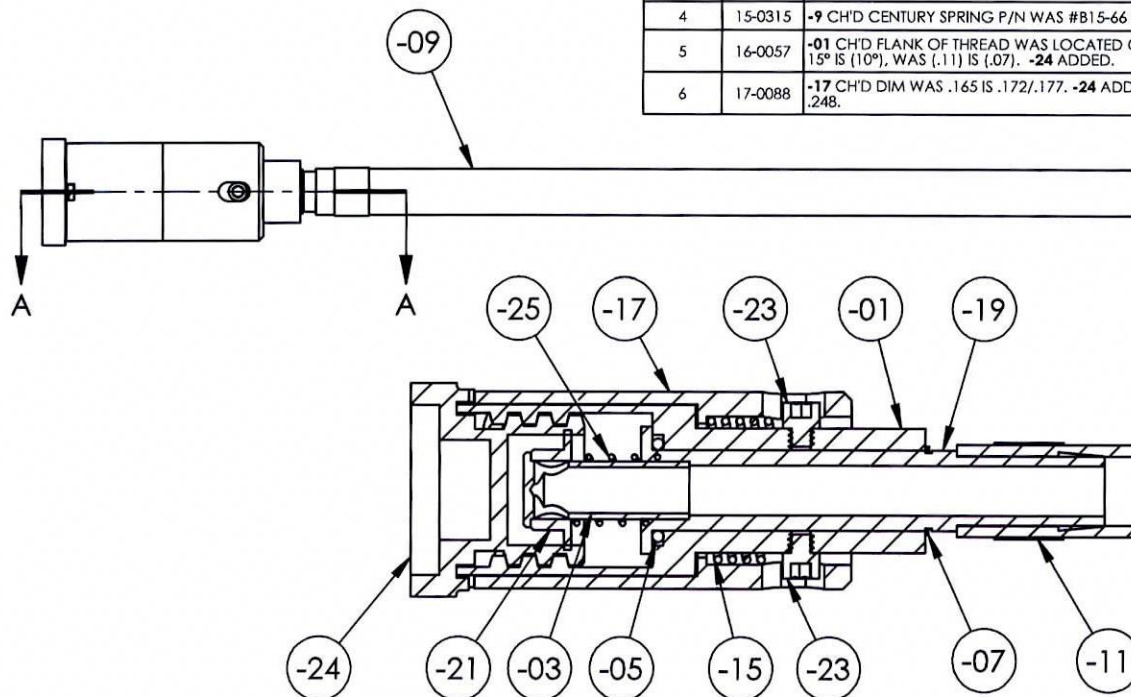
Part Specifications

Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REDESIGNED WITH SHUTOFF AND RETAINING SLEEVE, ADDED PARTS -03, -17, -19, -21 & -23.	3/2/2011	JAG	
2		-01 CH'D TO CLEAR ANODIZE, THREAD CORRECTED TO 13/16-6. -03 CH'D HOLE FROM Ø.20, CH'D LIMIT DIM FROM Ø.3135 - .3139. -17 CH'D TO CLEAR ANODIZE. -19 CH'D HOLE DIA. FROM Ø.26 AND .10 FLANGE TO .06. -21 CH'D Ø.313 TO LIMIT DIM S.F.	11/30/2011	RJC	DW
3		-17 ADDED ENGRAVE NOTE. -23 CH'D O.D. FROM Ø.20 TO Ø.200 +.003 -.000.	2/15/2012	RJC	SE
3A		-13 DELETE, ENGRAVING IS ON -17.	5/2/2013	RJC	RJC
4	15-0315	-9 CH'D CENTURY SPRING P/N WAS #B15-66 IS #2619.	9/30/2015	RJC	JAG
5	16-0057	-01 CH'D FLANK OF THREAD WAS LOCATED ON CENTERLINE IS OFFSET 13° FROM CENTERLINE; WAS 15° IS (10°), WAS (.11) IS (.07). -24 ADDED.	6/16/2016	SM	JAG
6	17-0088	-17 CH'D DIM WAS .165 IS .172/.177. -24 ADDED DIM'S .696, Ø1.09, MIN. R. DELETED DIM'S 2X .068, .248.	4/17/2017	RJC	JAG



SECTION A-A
SCALE 1 : 1

NOTE:
FUNCTION: PART OF HELICOPTER SERVICING KIT PART No 3G1205G00131. USED TO DRAIN OIL FROM THE MGB THROUGH THE PARKER STRATOFLEX COUPLING, RBW1205G00332-3G REPLACES STRATOFLEX (11362) (A3Q07) P/N 165006.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-01	1	CAP	6061		2
			-03	1	QUILL	303/304 S.S.		3
		B/O	-05	1	O-RING	BURNA-N	9/16 OD X 1/16 CROSS (MCMaster-CARR #4464T123)	1
		B/O	-07	1	EXTERNAL RETAINING RING	SPRING STEEL	Ø7/16 SHAFT MCMaster-CARR #91665A350	1
		B/O	-09	1	HOSE	VINYL	Ø1/2 X 3/8 X 6 FT. KURI-TECH #K010-0608	1
		B/O	-11	1	CRIMP HOSE CLAMP	S.S.	Ø1/2 DIXON VALVE #OET-1315	1
		B/O	-15	1	SPRING	SPRING STEEL	Ø3/4 CENTURY SPRING #2619	1
			-17	1	SLEEVE	6061		4
			-19	1	BARB	303/304 S.S.		5
			-21	1	VALVE	303/304 S.S.		6
			-23	2	SCREW	S.S.	6-32 X 1/8 (MCMaster-CARR #92196A139) MODIFIED	7
			-24	1	END CAP	6061		8
		B/O	-25	1	SPRING	MUSIC WIRE	Ø.028 WIRE: Ø.360 OD X .5 FREE LENG RIED #S1165	1

DART
AEROSPACE

TITLE
MAIN GEAR BOX DRAIN TOOL

DWG NO. RBW1205G00332-3G

REV
6

MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AGUSTA
SCALE 1:2	DATE 2/23/2011
	SHEET 1 OF 8